WBS TEST & ACCEPTANCE CRITERIA PD.JCS

# Test Code1211Sheet121116Number

Issue No: 2 Date of issue: May 1997

Sheet 1 of 1

## TEST CODE SHEET

#### 1. <u>TYPE OF TEST(S)</u>

Endurance.

## 2. <u>BYELAW REQUIREMENT FOR FITTINGS</u>

#### Byelaw 52

Every water fitting shall be constructed of materials, the nature, the strength and thickness of which ...... will prevent, so far as is reasonably practicable, damage from - (a) any external load; (b) vibration, stress .....

#### Byelaw 87

..... every draw-off tap ..... shall - (a) be capable of operating effectively at (i) any water temperature not exceeding 65°, and (ii) any internal water pressure to which it is likely to be subject; and (b) be made and designed so that it may be easily closed to shut off the flow of water; and (c) if it incorporates a renewable seal or washer, be made or adapted so that the seal or washer can be readily removed or replaced .....

# 3. BRITISH STANDARDS OR WATER SPECIFICATION, DEEMED TO SATISFY BYELAW REQUIREMENTS

(See Water Supply Byelaw Guide)

3.1 Fittings with 'kitemarks' which are deemed to satisfy the requirements of byelaws are listed in the directory.

# 4. <u>TEST PROCEDURE</u>

<u>Note</u> Unless stated otherwise the temperature of the test fluid shall be  $20 \pm 10^{\circ}$ C.

4.1 Tests applicable to the following: fittings-

# VALVES, WATER SUPPLY CONTROL (Point of use)

- instantaneous water heaters

# (A) WATER SUPPLY CONTROL VALVES

#### TEST METHOD

Fit the control valve to be tested onto the automatic test rig in accordance with Setting-up Procedure IGN 1-50-50.

Subject the integral water supply control valve to 200,000 closures whilst being supplied with cold water at a temperature less than  $30^{\circ}$ C if fitted on the heater inlet, or hot water at a temperature of  $60 + 5 - 0^{\circ}$ C if fitted on the heater outlet.

## 5. <u>ACCEPTANCE CRITERIA</u>

Upon completion of testing the control valve shall satisfy the watertightness requirements of Test Code Sheet 1111.1.(H).